

ABSTRACT OF THE DISCLOSURE

5           A pouch machine includes a controller and first  
6     and second modules. Each module has a converting station  
7     and the electrical equipment needed to operate the station.  
8     The controller controls the converting stations and  
9     operating parameters are provided from one module to the  
10    next. Each module may be a processing zone and include a  
11    registration sensor and a drawroll responsive to the  
12    respective registration sensor. Accumulators may be  
13    provided in each processing zone. An edge sensor may be  
14    provided that senses the edge of the film in one or more  
15    modules. The draw roll assembly is mounted on a moveable  
16    frame, and is angled in response to the location of the  
17    sensed edge. Multiple such assemblies may be included on a  
18    single machine.